



## Material - ASTM A731 TP XM-27

Standard Specification for Castings, Seamless and Welded Ferritic Stainless Steel Pipe

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A731 TP XM-27 Seamless and Welded Ferritic Stainless Steel Pipe

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Pipe

Chemical Composition			Heat Treatment	
Carbon	C %	0.010 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.400 max.		
Manganese	Mn %	0.400 max.		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	25.000 - 27.500		
Molybdenum	Mo %	0.750 - 1.500		
Nitrogen	N %	0.015 max.		
Niobium	Nb %	0.050 - 0.200		
Copper	Cu %	0.200 max.		
Ni+Cu	Ni% + Cu%	0.500 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-731 TP XM-27	ASME	USA	Casting
A176 Type XM-27	ASTM	USA	Plate, Sheet and Strip
A240 Type XM-27	ASTM	USA	Plate, Sheet and Strip
A276 XM-27	ASTM	USA	Bar and Shapes
S44627	UNS	USA	Plate, Sheet and Strip
SM-27	SAE	USA	Plate, Sheet and Strip
SA-276 XM-27	ASME	USA	Bar and Shape

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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